IN THE CLAIMS

Please cancel claims 1 - 27.

Claim 21 (Canceled):

Claim 22 (Canceled):

Claim 23 (Canceled):

Claim 24 (Canceled):

Claim 25 (Canceled):

Claim 26 (Canceled):

Claim 27 (Canceled):

members to form a tool having a cooling passage.

<u>Claim 28 (New):</u> A tool comprising a first member; a second member; and a least one solid spacer member without any openings, said at least one solid spacer member being coupled to said first and second member while cooperating with said first and second

Claim 29 (New): A tool comprising a first member; a second member; and a least one solid spacer member without any openings, said at least one solid spacer member being coupled to said first and second member while cooperating with said first and second members to form a tool having a cooling passage, wherein said spacer is attached to said first member by use of a first welded connection and wherein said spacer is attached to said second member by use of a second welded connection.

<u>Claim 30 (New):</u> The tool of Claim 29 wherein said solid spacer member is generally rectangular in shape.

Claim 31 (New): A tool comprising a first sectional member having a first flat surface portion; a second sectional member having a second flat surface portion; a plurality of substantially identical, generally rectangular shaped, and substantially solid spacer members, wherein each of said substantially solid spacer members are without openings and wherein each of said substantially solid spacer members are respectively coupled to said first flat

surface at any respectively desired location and wherein each of said substantially solid spacer members are respectively coupled to said second flat surface, thereby said substantially solid spacer members cooperatively couple said first sectional member to said second sectional member while causing said first sectional member to be linearly coextensive to said first sectional member while concomitantly forming a plurality of passages between said first and said second sectional members.

<u>Claim 32 (New):</u> The tool of Claim 31 wherein each of said substantially solid spacer members are welded to said first flat surface.

<u>Claim 33 (New):</u> A method for forming a tool comprising the steps of:

creating a first sectional member;

creating a second sectional member;

creating a plurality of substantially identical spacer members, wherein each of said substantially identical spacer members are solid and have no openings;

attaching each of said created plurality of substantially identical spacer members to said first sectional member at respective unique locations; and

attaching each of said created plurality of substantially identical spacer members to said second sectional member, thereby causing said substantially solid spacer member to cooperate with said first and second sectional members to form a plurality of passageways between said first and second sectional members.

<u>Claim 34 (New):</u> The method of Claim 33 wherein said plurality of substantially identical spacer members are welded to said first sectional member.